

Date: Friday, 11/2/2007 8:22:15 AM
 User: Eric Charbonneau

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	FLOOR WINDOW		
Job Number	35505				
Estimate Number	10848				
P.O. Number	N/A	Part Number	D3295041		
This Issue	11/2/2007	S.O. No.	D3295 REV C		
Prsht Rev.	NC		Project Number	N/A	
First Issue	N/A	Type	MACHINED PARTS	Drawing Revision	C
Previous Run	33123			Material	N/A
Written By	<u>ER</u>			Due Date	11/9/2007
Checked & Approved By				Qty:	1
Comment	Um: Each				
	Est. C 05.06.20 D3295-1 no longer made in-house KJ/JL	M			
	Est Rev:D Added DT8822 07-03-20 JLM				
	Est Rev:E Returned Manufacturing In House 07-06-26 JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MACRLICS125	1/8" Polycast II Sheet
Comment: Qty.: 1.3020 sf(s)/Unit Total : 1.3020 sf(s) 1/8" Polycast II Sheet Batch: <u>M 106049</u>		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3295 Dwg Rev: <u>C</u> Prog Rev: <u>C</u> 2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK		

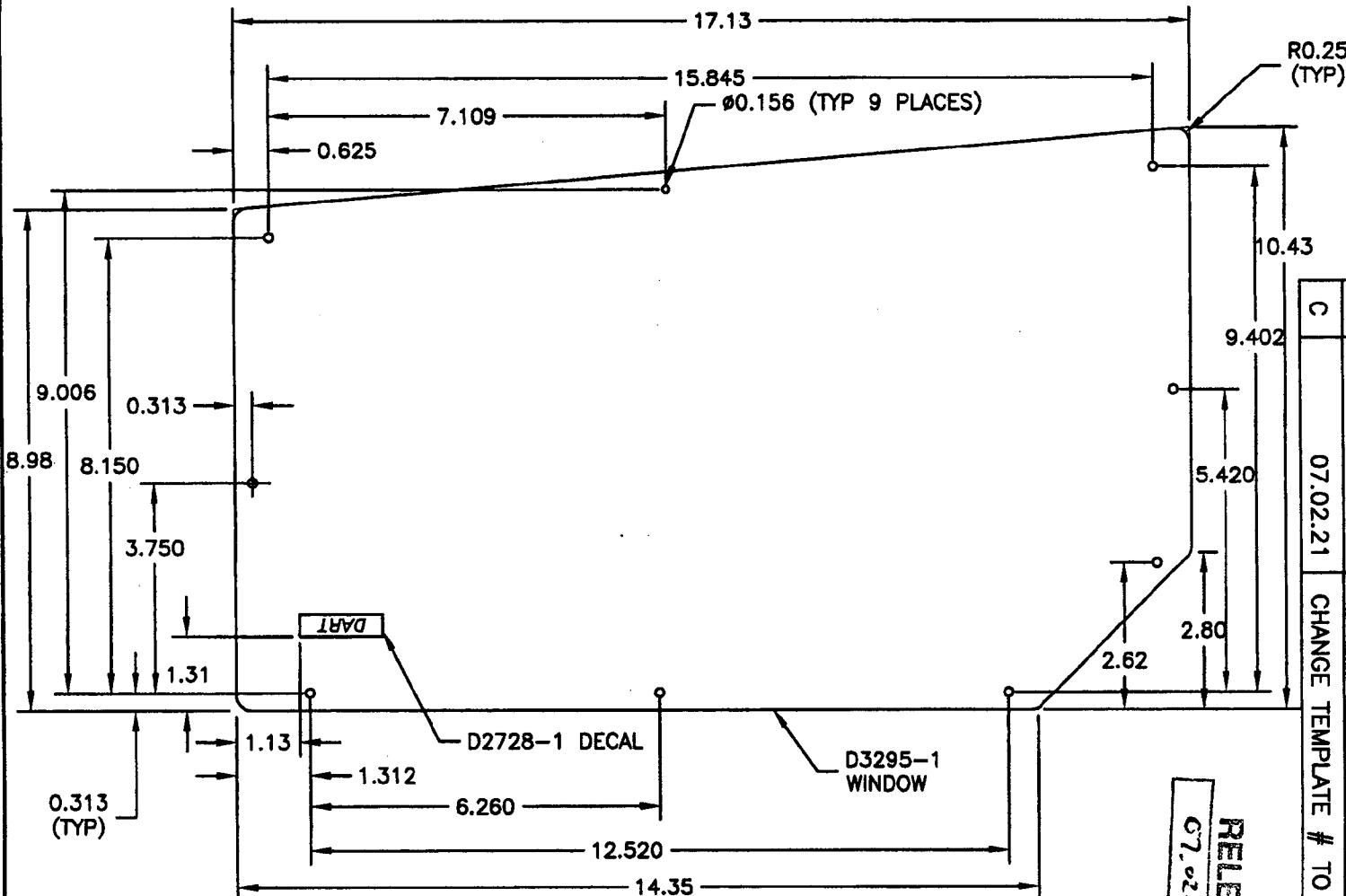
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Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: FLOOR WINDOW								
Job Number: 35505		Part Number: D3295041								
Job Number: 										
Seq. #:	Machine Or Operation:	Description :								
5.0	SMALL FAB 1 	SMALL & MEDIUM FAB RESOURCE 1 								
<p>Comment: SMALL & MEDIUM FAB RESOURCE 1 Transfer drill holes and deburr per dwg D3295</p> <p><i>11/07/07 02</i></p>										
6.0	D27281 	Dart Logo label small 								
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Dart Logo label small Assemble as per Dwg D3295. Put window in plastic wrap.</p> <p>Pick:</p> <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>D2728-1</td><td>Decal</td><td><u>B24215</u></td></tr></tbody></table> <p><i>11/07/07 02</i></p>			Qty	Part Number	Description	Batch	1	D2728-1	Decal	<u>B24215</u>
Qty	Part Number	Description	Batch							
1	D2728-1	Decal	<u>B24215</u>							
7.0	QC5 	INSPECT WORK TO CURRENT STEP 								
<p>Comment: INSPECT WORK TO CURRENT STEP</p> <p><i>8/07/07 02</i></p>										
8.0	PACKAGING 1 	PACKAGING RESOURCE #1 								
<p>Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>Draft</u> <u>7/11/02</u> <u>sq</u> <u>(X)</u></p>										
9.0	QC21 	FINAL INSPECTION/W/O RELEASE 								
<p>Comment: FINAL INSPECTION/W/O RELEASE</p> <p><i>11/07/07 02</i></p>										
Job Completion 										

D3295-041 FLOOR WINDOW

- 1) CHECK DIMENSION WITH TEMPLATE DT8822 
- 2) DIMENSIONS ARE IN INCHES AND ARE FOR REFERENCE ONLY
- 3) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125 THICK (REF. DART SPEC. M-ACRYLIC-S.125)
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



DART

DESIGN CP	DRAWN BY SSH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3295
DATE 07.02.21	RELEASED 04.06.28	SCALE 1:3
A	04.06.28	NEW ISSUE
B	06.04.13	UPDATE MATERIAL PER NCR 029
C	07.02.21	CHANGE TEMPLATE # TO DT8822

DART AEROSPACE LTD

Work Order: 35505

Description:

Part Number: D3295-041

Inspection Dwg:

Rev:

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

10

First Article

Prototype

Measured by:

6

Date:

07.11.02

Audited by

Date:

03-11-02

Prototype Approval:

Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	